

# PARTS LIST

HT238DL

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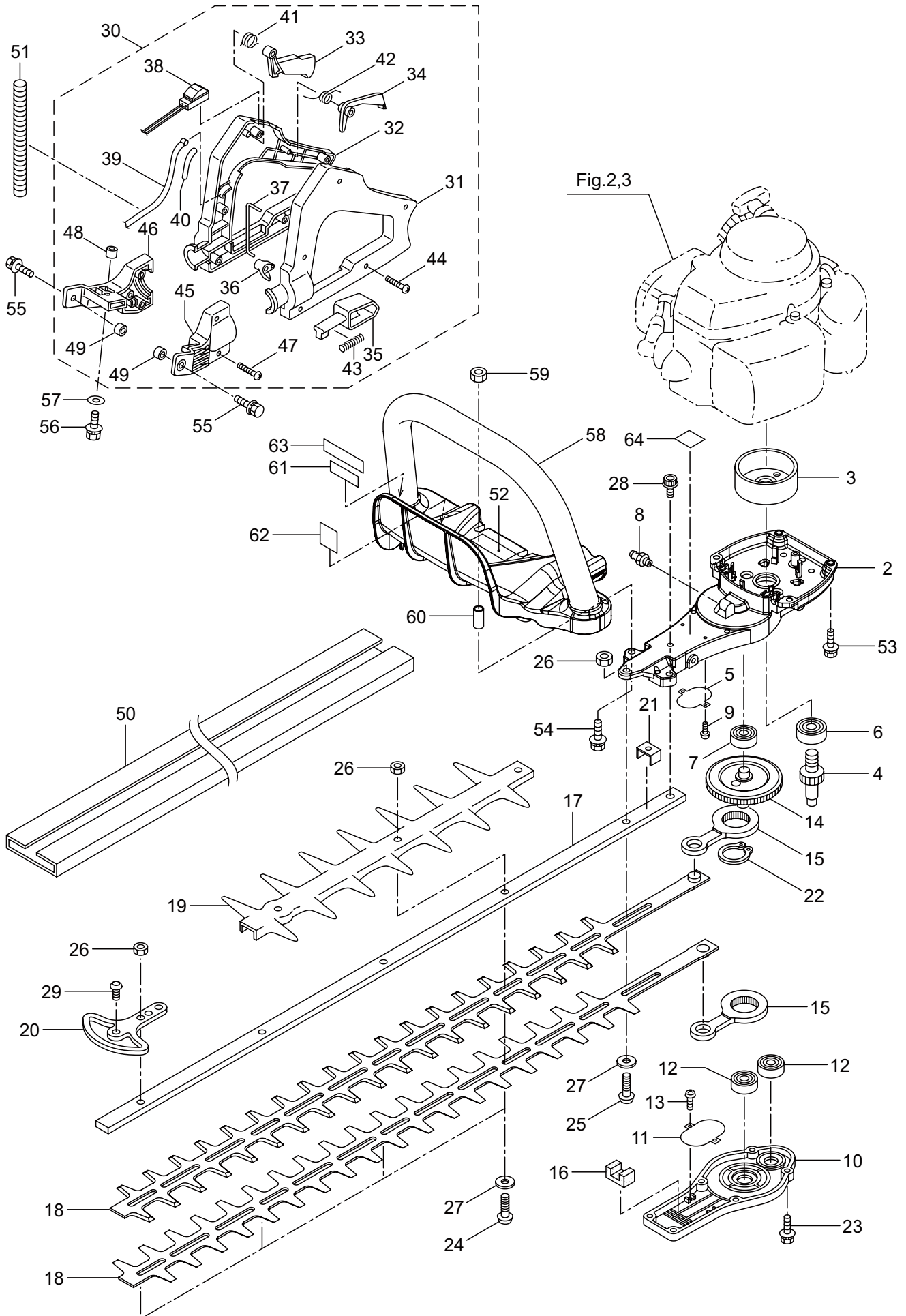
2017. 11.



**MARUYAMA**

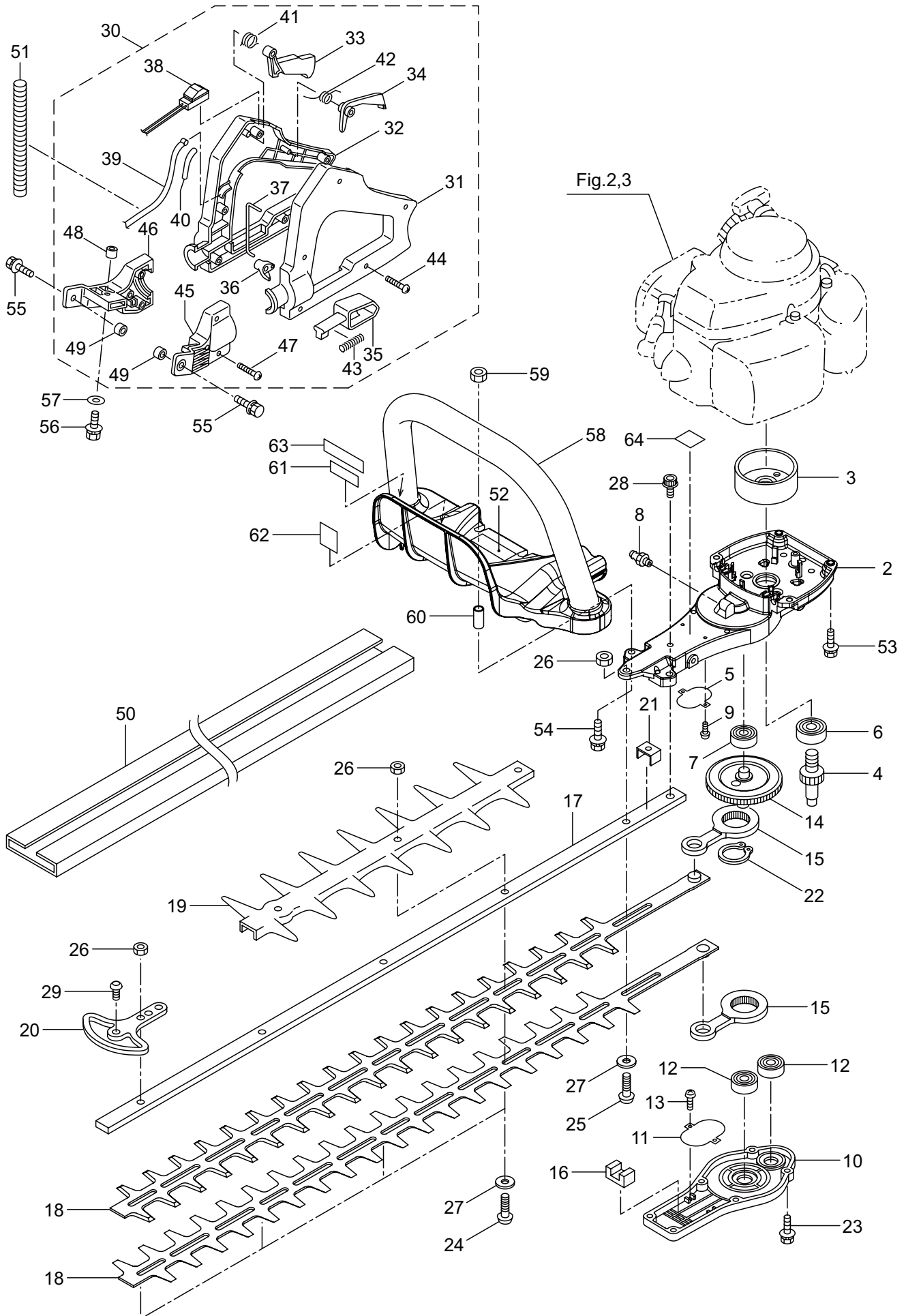
P/N 524394-1

1. HT238DL  
MAIN BODY



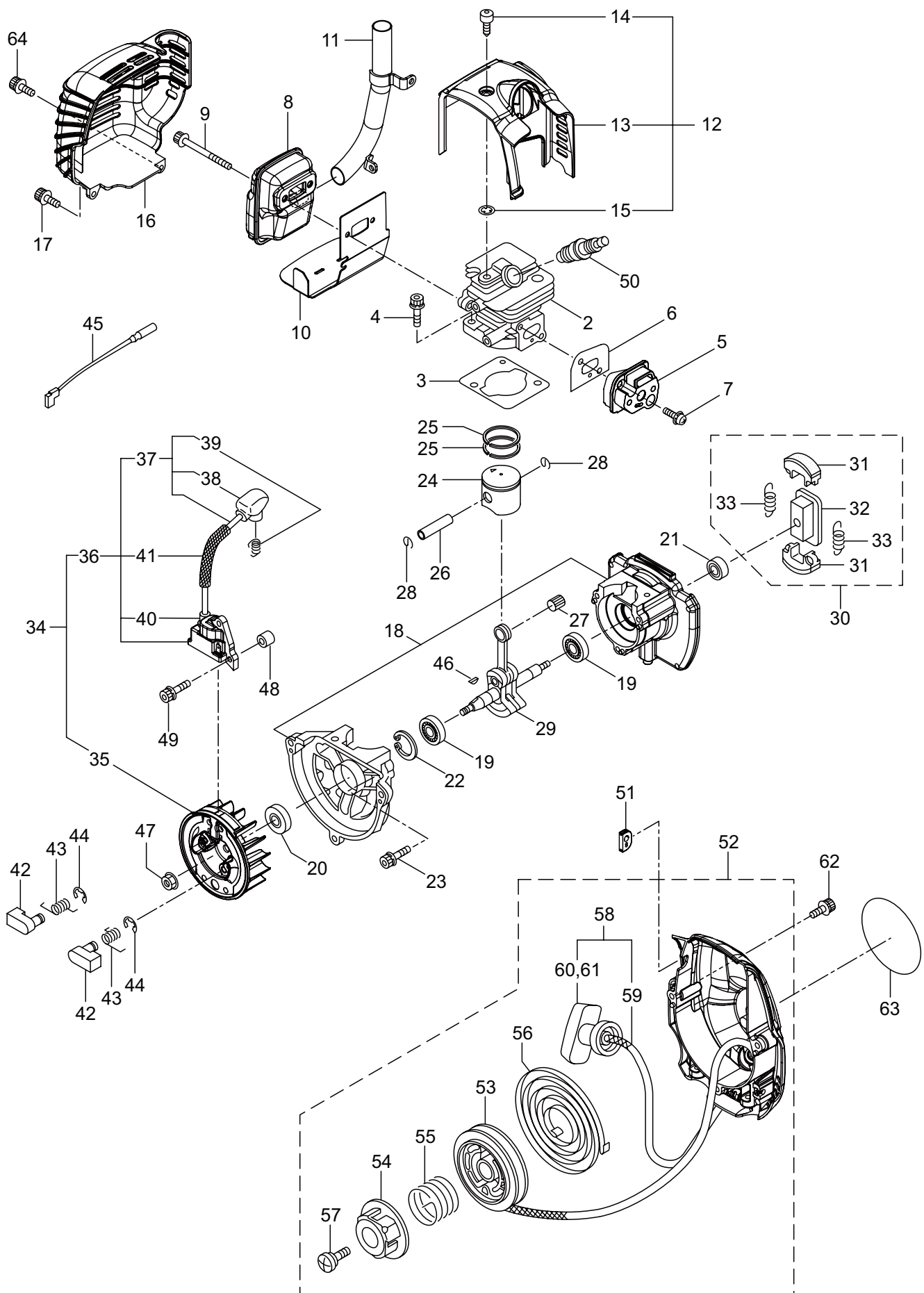
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362428	HT238DL	1	
1-2	278704	Upper Case	1	
1-3	270021	Drum	1	
1-4	271473	Pinion	1	
1-5	271474	Plate	1	
1-6	580767	Bearing	1	#6001 2RS
1-7	270423	Bearing	1	
1-8	991937	Grease Nipple	1	M6
1-9	991924	Screw	2	M3x5
1-10	271475	Lower Case	1	
1-11	271474	Plate	1	
1-12	270423	Bearing	2	
1-13	991924	Screw	2	M3x5
1-14	271465	Crank Comp	1	
1-15	271466	Rod	2	
1-16	270567	Felt	1	
1-17	271470	Guide Plate	1	
1-18	278706	Blade	2	
1-19	274877	Blade Guard	1	
1-20	278720	Chip Guard	1	
1-21	270757	Plate	1	
1-22	580777	Snap Ring	1	#26
1-23	271910	Screw	6	
1-24	991914	Screw	4	
1-25	271229	Screw	1	
1-26	991941	U-Nut	5	M6
1-27	991913	Washer	5	
1-28	272282	Screw	1	
1-29	278721	Screw	1	
1-30	271396	Rear Handle Ass'y	1	Incl.31-49
1-31	271278	Rear Handle (L)	1	
1-32	271279	Rear Handle (R)	1	
1-33	271280	Lever,Throttle	1	
1-34	271281	Stop Lever	1	
1-35	271282	Lock Lever	1	
1-36	271283	Lock Lever Stopper	1	
1-37	271284	Rod	1	
1-38	271285	Switch	1	
1-39	271398	Cable Comp	1	
1-40	271287	Spacer	1	
1-41	271288	Spring	1	
1-42	271289	Spring	1	
1-43	270400	Spring	1	
1-44	271276	Screw	5	
1-45	271274	Handle Stay (L)	1	

1. HT238DL  
MAIN BODY



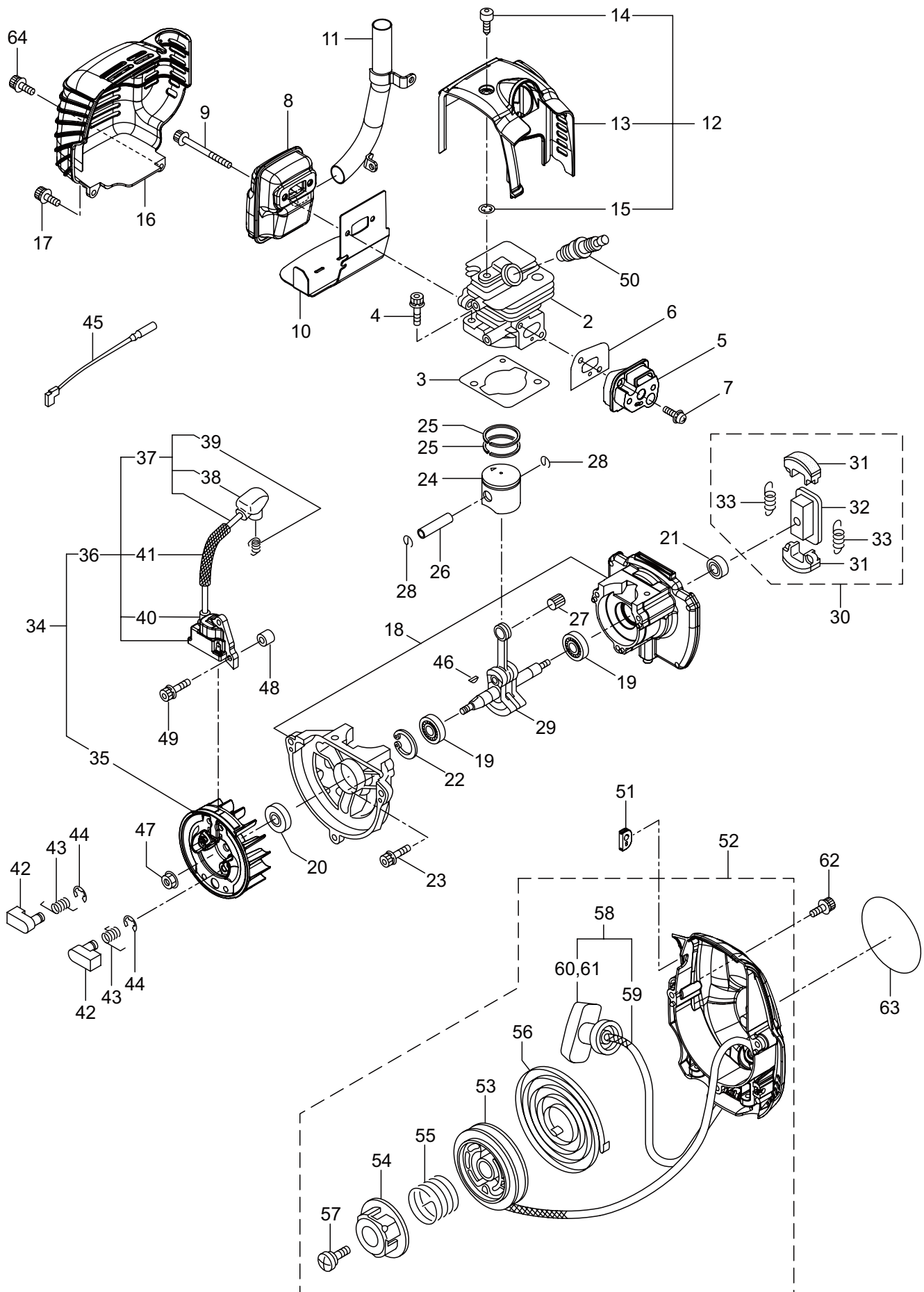
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	271275	Handle Stay (R)	1	
1-47	271276	Screw	3	
1-48	270424	Spacer	1	
1-49	271277	Spacer	2	
1-50	270071	Cover of Blade	1	
1-51	271221	Tube	1	
1-52	270566	Label	1	
1-53	271908	Screw	5	
1-54	277400	Screw	2	
1-55	271909	Screw	2	
1-56	271911	Screw	1	
1-57	270843	Washer	1	25x6xt1.6
1-58	278163	Front Handle	1	
1-59	278307	Nut	2	M6
1-60	278306	Sleeve	2	
1-61	266957	Label	1	
1-62	287394	Label	1	109dB
1-63	266959	Label	1	Caution
1-64	266960	Label	1	

## 2. HT238DL ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	875091	Engine	1	HE232/03
2-2	278641	Cylinder	1	
2-3	289643	Gasket	1	
2-4	267290	Cap Screw	2	M5x20
2-5	272744	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	278263	Muffler Comp	1	
2-9	266402	Cap Screw	2	M5x55
2-10	278273	Gasket	1	
2-11	278265	Tail Pipe Comp	1	
2-12	278288	Cylinder Cover Ass'y	1	Incl.13-15
2-13	277793	Cylinder Cover	1	
2-14	286399	Knob	1	M5
2-15	286270	Washer	1	M5
2-16	278272	Muffler Cover Comp	1	
2-17	261607	Cap Screw	1	M5x16
2-18	278208	Crankcase	1	
2-19	261181	Bearing	2	#6000C3
2-20	262712	Oil Seal	1	TC10267
2-21	262713	Oil Seal	1	TC10207
2-22	054676	Snap Ring	1	#26
2-23	261246	Cap Screw	3	M5x25
2-24	272204	Piston	1	
2-25	264891	Piston Ring	2	(2)required
2-26	261036	Piston Pin	1	
2-27	288520	Bearing, Needle	1	
2-28	261576	Clip,Piston	2	
2-29	283155	Shaft Comp	1	
2-30	280404	Clutch Ass'y	1	Incl.31-33
2-31	280568	Clutch Shoe	2	(2)required
2-32	280569	Clutch Boss	1	
2-33	280570	Spring	2	(2)required
2-34	278161	Magneto Ass'y	1	Incl.35-41
2-35	278176	Rotor/Fan	1	
2-36	278293	Ignition Coil Ass'y	1	Incl.37-41
2-37	278367	Spark Plug Wire Ass'y	1	Incl.38,39
2-38	282292	Plug Boot	1	
2-39	261075	Connector	1	
2-40	261072	Cap	1	
2-41	280080	Insulator	1	
2-42	280936	Ratchet	2	
2-43	280553	Spring	2	
2-44	020299	E-Ring	2	#4
2-45	267492	Lead	1	

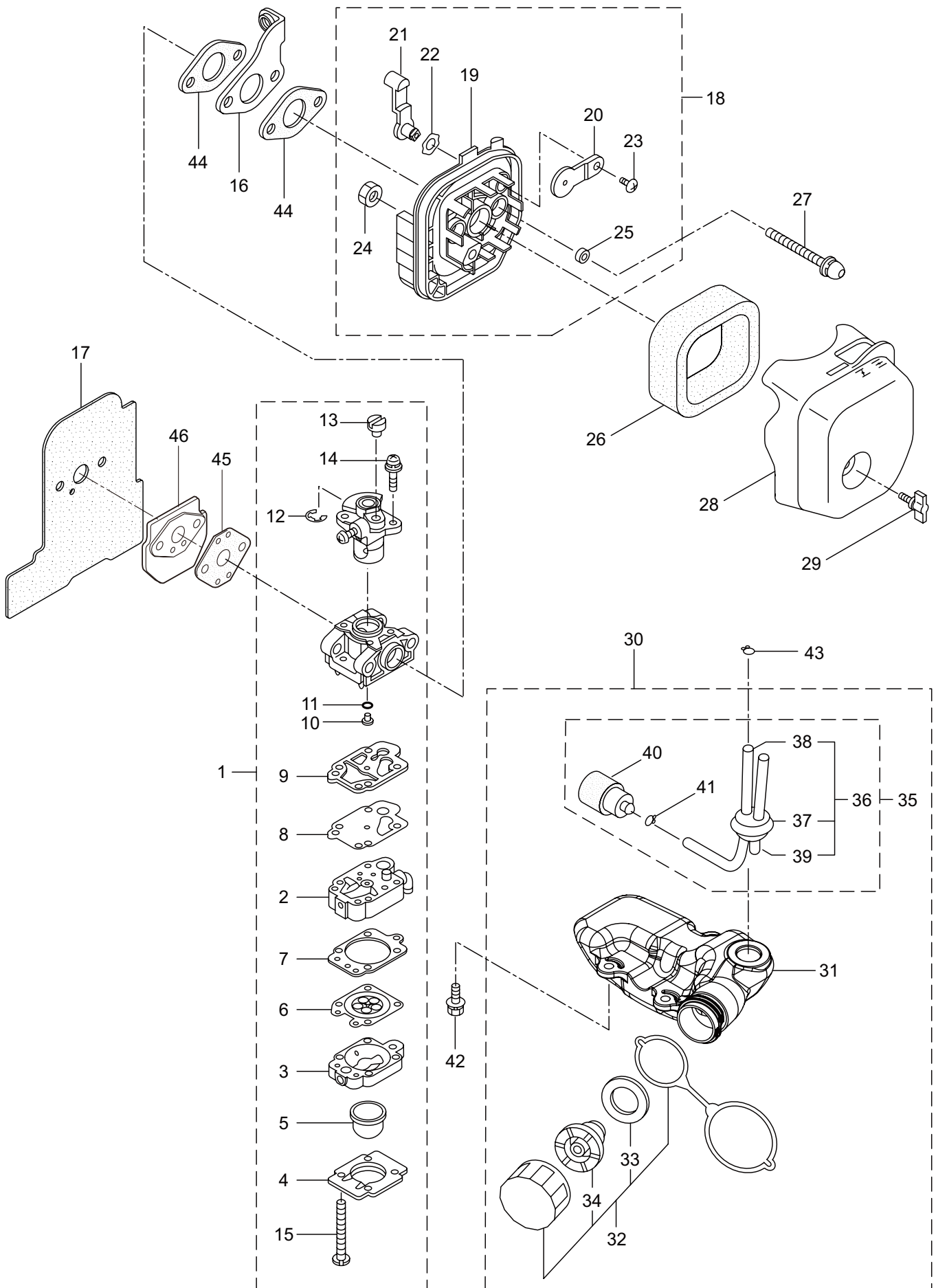
## 2. HT238DL ENGINE





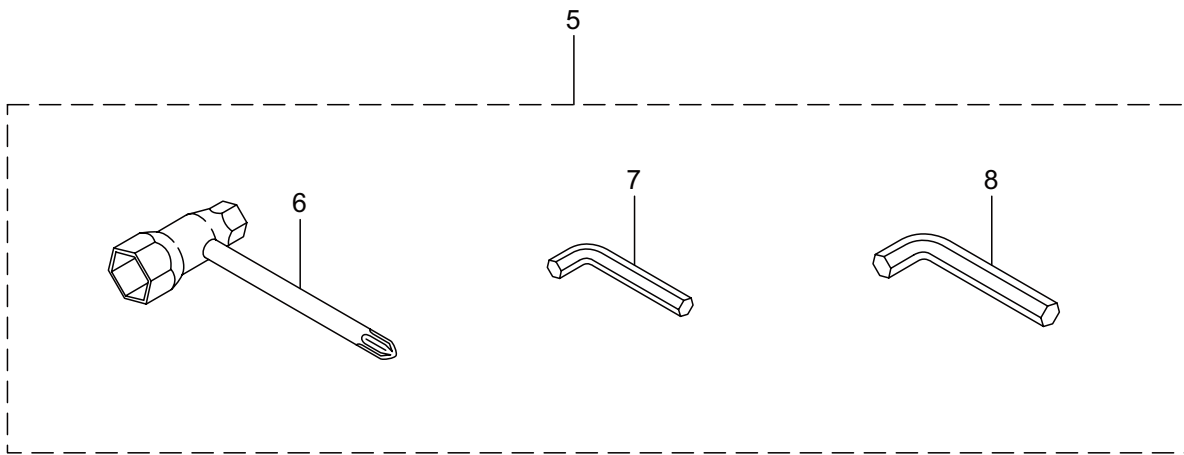
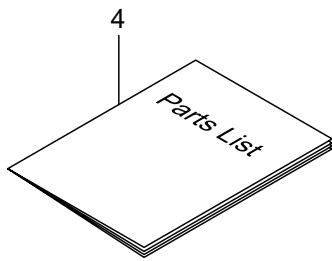
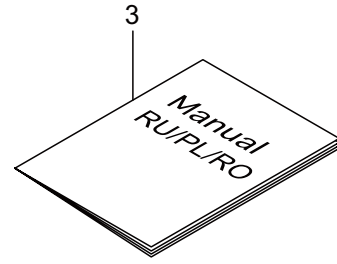
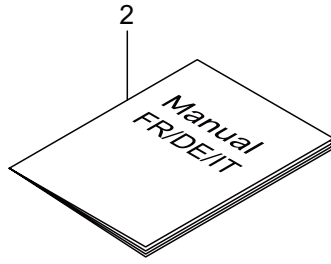
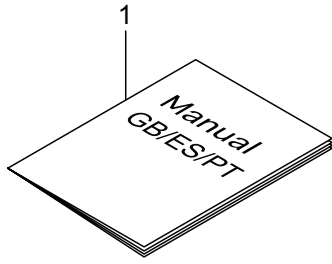
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	261076	Woodruff Key	1	3x10
2-47	261077	Nut,Rotor	1	M6
2-48	280381	Spacer	2	
2-49	278831	Cap Screw	2	M4x20
2-50	288264	Spark Plug	1	BPMR8Y
2-51	278294	Grommet	1	
2-52	278177	Starter Ass'y	1	Incl.53-61
2-53	286363	Reel	1	
2-54	286364	Cam Plate	1	
2-55	283290	Spring	1	
2-56	280931	Spiral Spring	1	
2-57	267213	Screw	1	
2-58	283291	Rope Ass'y	1	Incl.59-61
2-59	283292	Starter Rope	1	
2-60	261725	Starter Grip	1	
2-61	283293	Rope Stopper	1	
2-62	267290	Cap Screw	3	M5x20
2-63	278336	Label	1	
2-64	267191	Cap Screw	1	M5x16

3. HT238DL  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	278297	Carburetor Ass'y	1	Incl.2-15
3-2	268499	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm,Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	289396	Main Jet	1	
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	264682	Screw	2	
3-15	262996	Screw	4	
3-16	283773	Stay	1	
3-17	278750	Gasket	1	
3-18	289048	Case Ass'y	1	Incl.19-25
3-19	269050	Case Body	1	
3-20	289019	Valve	1	
3-21	284803	Lever	1	
3-22	284816	Washer	1	6.4x11x0.15
3-23	269032	Screw	1	
3-24	126993	Nut	1	M5
3-25	269051	Sleeve	2	
3-26	269030	Element	1	
3-27	280102	Screw	2	M5x65
3-28	283772	Cleaner Cover	1	
3-29	281438	Knob	1	
3-30	278209	Fuel Tank Ass'y	1	Incl.31-41
3-31	277791	Fuel Tank	1	
3-32	283438	Tank Cap Ass'y	1	Incl.33,34
3-33	283727	Gasket	1	
3-34	283764	Breather Ass'y	1	
3-35	265752	Fuel Pipe Pick-up Ass'y	1	Incl.36-41
3-36	264031	Fuel Pipe Ass'y	1	Incl.37-39
3-37	261115	Grommet	1	
3-38	261690	Fuel Pipe	1	160L
3-39	263038	Return Pipe	1	3x6x85L
3-40	264653	Filter Ass'y	1	
3-41	261117	Clip	1	
3-42	269690	Cap Screw	3	M5x18
3-43	261117	Clip	1	
3-44	283771	Gasket	2	
3-45	261864	Gasket	1	
3-46	269981	Divider	1	

4. HT238DL  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	278278	Instruction Manual	1	GB/ES/PT
4-2	278279	Instruction Manual	1	FR/DE/IT
4-3	278280	Instruction Manual	1	RU/PL/RO
4-4	524394	Parts List	1	HT238DL
4-5	264606	Tool Set	1	Incl.2-4
4-6	264607	Box Spanner	1	10x19x(+)
4-7	219431	Wrench	1	3mm
4-8	219432	Wrench	1	4mm